INFINITE DIMENSIONS GAMES

Wightwood Abbey Defence Gantries

Instructions



General Information

Prints: **11**

Dimensions: **Various**

Printer Requirement: **FDM Printer**

Preparation

Thank you for purchasing the Wightwood Abbey Defence Gantries

The Defence Gantries are Improvised defensive platforms that the Wightwood Abbey monks erected in times of war.

The set is made up of three different sized platforms. One two inch wide platform, one 4 inch wide platform and one corner platform. The four inch wide platform comes with one additional variant of the upper level, allowing for a larger variety of looks.

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1. Download and unzip your files and keep them in their own well labeled folder for ease of use.
2. We recommend backing up your purchases as they will be accessible for download only for a limited period of time after your purchase.
3. Print the pieces
4. Clean and prep each piece.
5. Glue the pieces according to our recommended glueing guide.
6. Spray with a primer
7. Paint

Remember that your purchase is for your own personal use only as per the Terms of Use. Please do not distribute the files or prints.

Printing Tips

For bed adhesion we recommend printing with a brim of 4 mm or greater.

Every printer is different but in general here are the main settings to pay attention to:

- Bed Adhesion ON (we recommend using a brim)
- Support Material OFF (all our parts have built in support).
- Layer Height of .2mm or less (we recommend setting the first layer to .3)
- For these pieces we recommend 4 or more wall parameters to give the posts additional layer bonding.
- Retraction amount and speed
- Acceleration and jerk settings
- Overall Print speed (slower the better)

Notes

Scaling down: To print at 15mm scale reduce all pieces by approximately 50%

Please note that some functionality may not work at this scale. Also some details may not come out or will need to be cleaned.

Assembling: According to the accuracy of your printers some pieces might need to be filed down or trimmed with a hobby knife.

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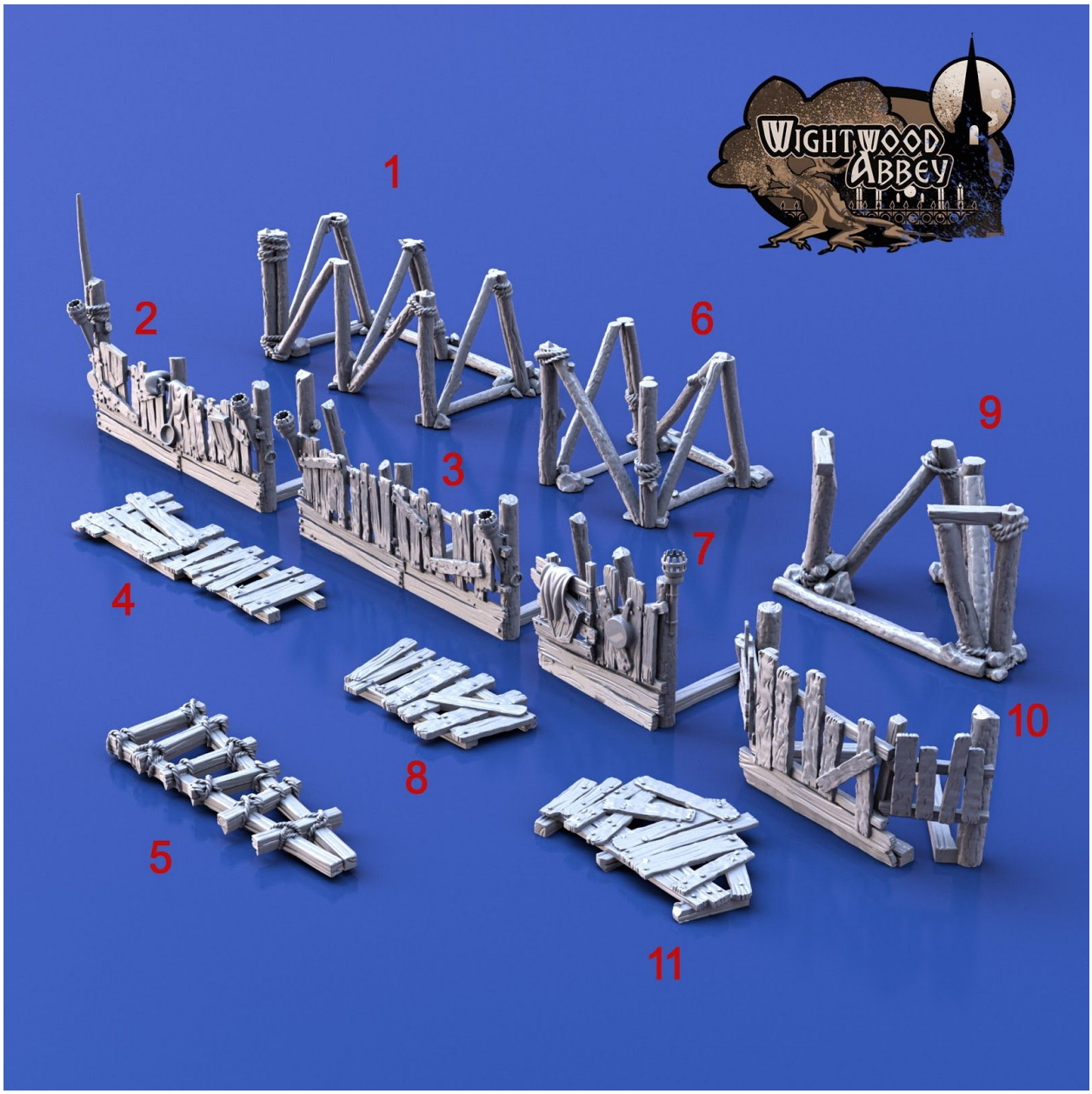
Prints and Filenames



#	File Name	Piece Name
1	WWA_GNTRY_LRG_BTTM	Large 4” platform legs
2	WWA_GNTRY_LRG_TOP_A	Large 4” platform upper section
3	WWA_GNTRY_LRG_TOP_B	Alternate large 4” platform upper section

4	WWA_GNTRY_LRG_PLTFRM	Large 4” walkway
5	WWA_GNTRY_LDDR	Ladder
6	WWA_GNTRY_SML_BTTM	Small 2” platform legs
7	WWA_GNTRY_SML_TOP	Small 2” platform upper section
8	WWA_GNTRY_SML_PLTFRM	Small 2” walkway
9	WWA_GNTRY_CRN_BTTM	Corner platform legs
10	WWA_GNTRY_CRN_TOP	Corner platform upper section
11	WWA_GNTRY_CRN_PLTFRM	Corner walkway